



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3439-101
Job Sheet 187778



Part No: D3439-101

Job Qty: 12 ea **10/2**

DAS
21
9-89

Part Name: Mirror Assembly 8"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/17/18

Job Tracking No:

Due Date: 12/27/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP A 05.07.20 New issue KJ/JLM IPP Rev:B 10.09.08 per dwg RevB DD verf:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		12/27/18	0.00	0.00	Purchasing		DEC 27 2018
110	Packaging	12 pcs		12/27/18	0.00	0.00	Packaging2		DEC 27 2018
115	QC	12 pcs		12/27/18	0.00	0.00	QC6		DAS 38 9-89
120	Small Fab	12 pcs		12/27/18	0.00	9.68	Small Fab-3		JAN 25 2019
130	QC	12 pcs		12/27/18	0.00	0.00	QC5		9-89
140	Packaging	12 pcs		12/27/18	0.00	0.00	Packaging3-1	5383	FEB 04 2019
150	QC21-SA	12 Ea		12/27/18	0.00	0.00	QC21		FEB 04 2019

Part Op 100 - Issue P/O: **043067** For Grote Mirror P/N: 12183 Possible Supplier: UAP/NAPA Material release note is Descriptions: required

120 - 1- Discard Hardware. 2- Drill and Tap mirror as per Dwg using DT9670 , then install stud as per dwg. 3- Plug drain holes with Sikaflex. Ensure that mirror adheres to housing. Pick: Qty Part Number Description Batch A/RN/A Sikaflex-241/-291 _____ Sikaflex expiry date _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
12183	Grote Mirror D3439-101	12 pcs (1 ea)	100-Purchasing	S140337
D3015-3	Locknut	12 pcs (1 ea)	120-Small Fab	CA107
D3439-3	Stud	12 pcs (1 ea)	120-Small Fab	CA109
NAS1149C0563R	Washer	12 Ea (1 ea)	120-Small Fab	ST265

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	12183	12	0	0
120-Small Fab	D3015-3	12	281	0
	D3439-3	12	17	0
	NAS1149C0563R	12	135	0

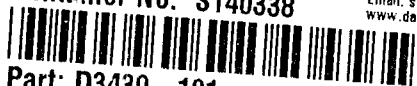
Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 R13 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140338



Part: D3439-101

Job No: 187778

Serial No/Batch: S140338

Revision:

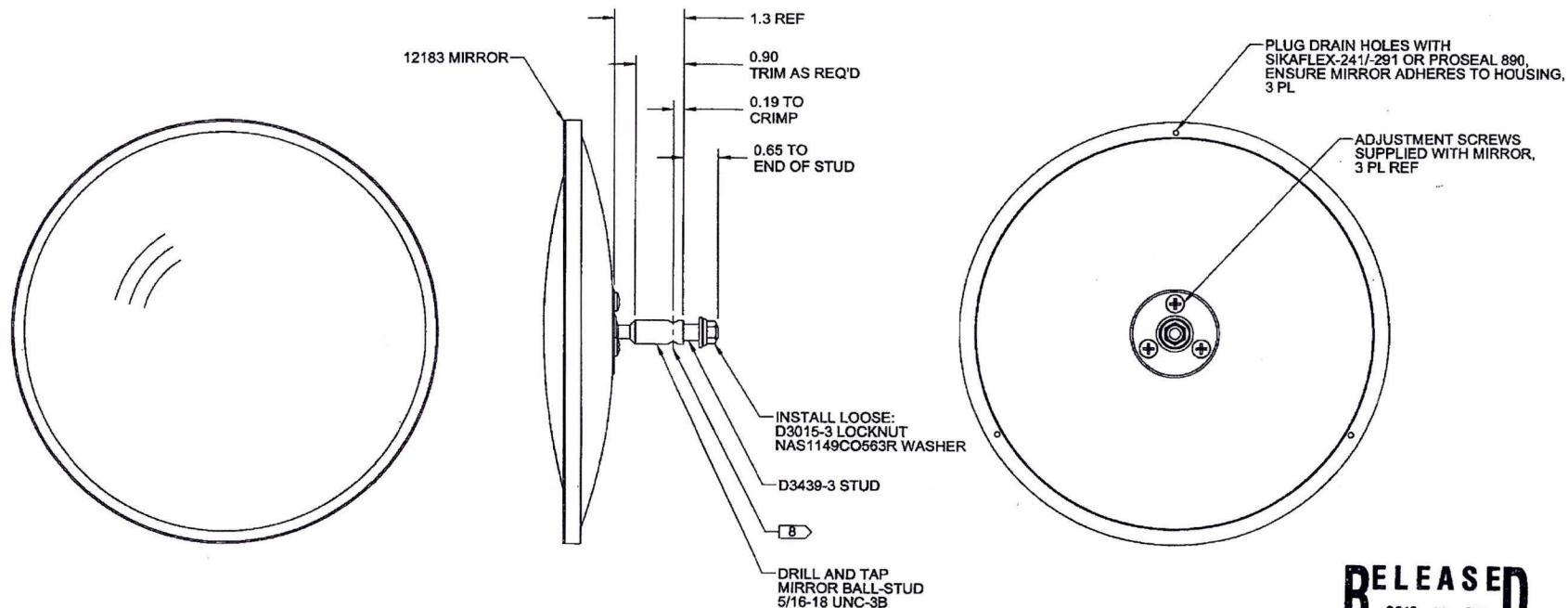
Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/27/10

ITEM	QTY	P/N	DESCRIPTION
1	X	D3439-101	MIRROR ASSEMBLY, 8"
2	1	12183	MIRROR 8" (GROTE)
3	1	D3015-3	LOCKNUT
4	1	D3439-3	STUD
5	1	NAS1149CO563R	WASHER (OR AN960JD516)



D3439-101 MIRROR ASSEMBLY

NOTES:

- 1) MATERIAL: MIRROR= 8" ROUND CONVEX MIRROR W/ STAINLESS STEEL CASE
CENTER-MOUNT BALL-STUD W/ 1/4-20 X 1" DEEP FEMALE THREAD
GROTE INDUSTRIES, 2600 LANIER DRIVE, MADISON, INDIANA 47250
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3439-101" USING REMOVEABLE TAG
- 7) WEIGHT: 1.18 lbs
- 8) TO INSTALL D3439-3 STUD:
 - APPLY LOCKTITE 262 TO THREADS BEING INSTALLED INTO MIRROR BALL-STUD
 - THREAD D3439-3 STUD INTO MIRROR BALL-STUD
 - CRIMP MIRROR BALL-STUD ON OPPOSING SIDES, 0.19 FROM END AS ILLUSTRATED USING TOOL DT8317
 - CRIMP TO DEPTH OF 0.015-0.030 USING R0.125

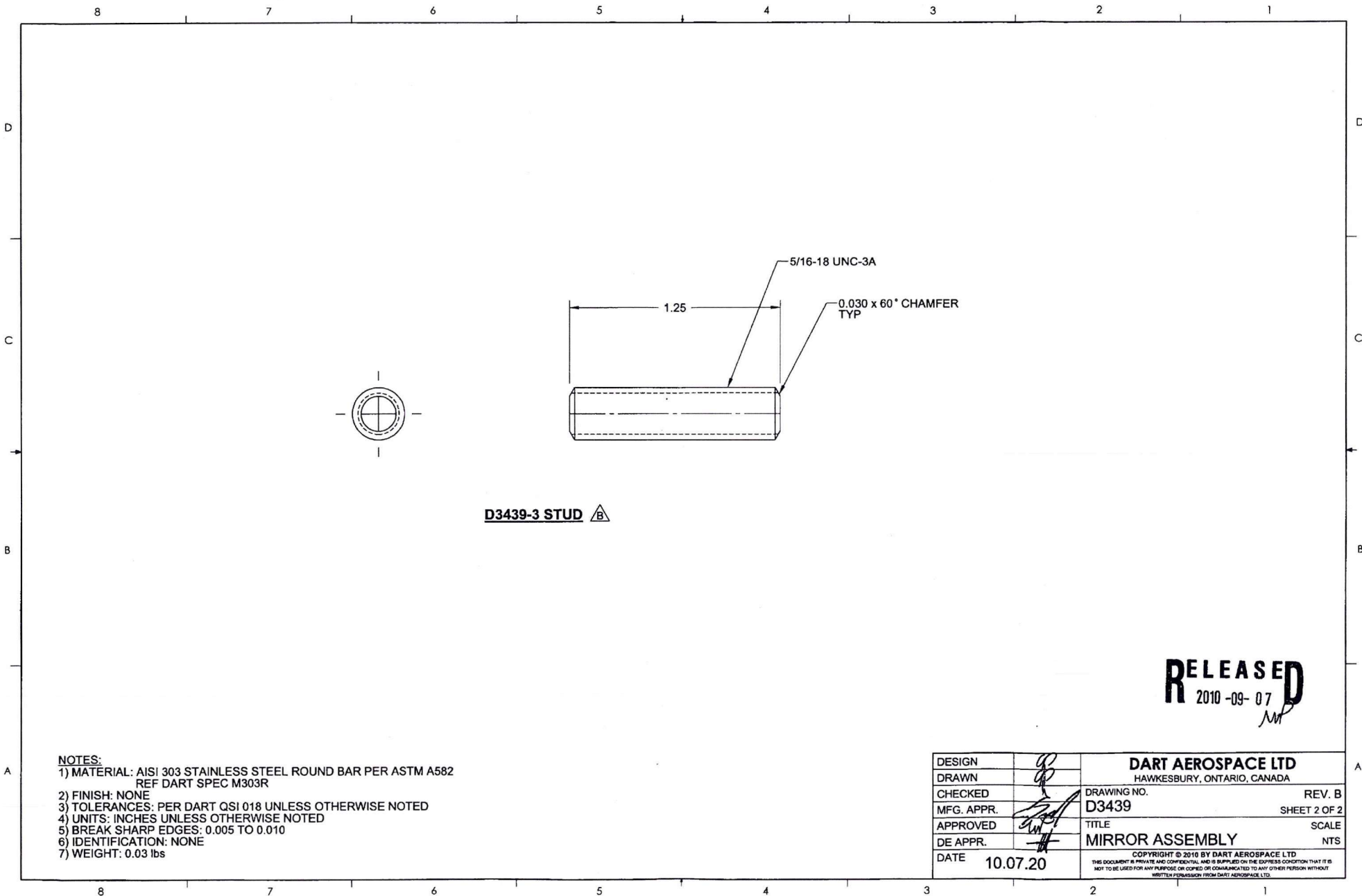
RELEASED
2010-09-07

B	REDRAW, ADD -3 (WAS PURCHASED/TRIMMED BOLT), RMV LPS	CP	10.07.20
A	NEW ISSUE	CP	05.05.27
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.07.20		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3439
REV. B
SHEET 1 OF 2
TITLE MIRROR ASSEMBLY
SCALE NTS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042067**

Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

PO No: PO042067
PO Date: 12/17/18
Due Date: 12/27/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
DEC 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187786	28663			Mirror 6" D2011-101 receive ea	Firmed	-	12/27/18	26 Ea	0 Ea	26 Ea	\$20.65/Ea	\$536.90
2	187778	12183			Grote Mirror D3439-101 receive pcs	Firmed	-	12/27/18	12 pcs	0 pcs	12 pcs	\$18.40/pcs	\$220.80
Grand Total:													\$757.70

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/17/18 2:02 PM dart.tsimiklis.chrisoula

Dec 18 2018

Packing Slip

PS181218DA ✓

Votre PO# 42067 ✓

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Description	Livrer/Ship	B/O
1. mirror 12183 ✓	12 ✓	0

DAS
38
9-89

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada

Phone 514-585-8907

Email bcpc1@videotron.ca

Certificate of Compliance

Dec 18 2018

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

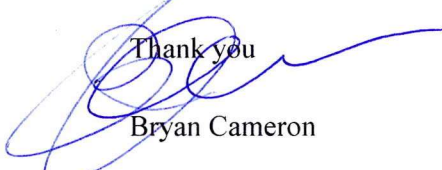
PS181218DA ✓

mirror 12183 ✓

DAS
38
9-89

conforms to the specifications outlined on your purchase
order 42067 ✓

Thank you


Bryan Cameron

#TPS/GST-14264062

#TVQ/PST-1021696907

Terms 2%10 Net 30